VSHAPER 500



This industrial 3D Printer stands out with 440/430/450mm workspace and an extruder with a dock for two V-JET heads. This set of components allows making large-scale elements. Additionally, closed chamber together with a heated plate guarantee high quality of 3D Printouts.

The machine, which operates in FDM technology, is particularly appreciated in the industry, where it successfully supports prototyping, tool making and small lot production.

Cleaning module removes dirt during printing process, which is extremely important for continuity and cleanness of the machine heads. Ventilation with a carbon filter reduces the amount and harmfulness of gas emission.

The V-PORT extruder, equipped with two heads, allows printing with two materials in one process. Using basic material together with as soluble support material in the process of additive manufacturing allows the user to create remarkably complicated large-scale elements with unique precision.







VSHAPER printers enable us to retain flexibility and independence. We can reduce the cost of production, which gives us an advantage over competition.

Grzegorz Stępień, R&D Technologist BORG Automotive

> Workspace 440x430x450 mm

> Platform Auto-leveling

> Isolated heated chamber

Technical specification

Printing Parameters

Printing technology •

Workspace •

Resolution •

Extruder

The accuracy of the position of layers •

Positioning accuracy •

V-PORT DOUBLE

VSHAPER 500

Fused Filament Fabrication

440 x 430 x 450 mm

 $XY 13 \mu m / Z 2.5 \mu m$

0.05 mm - 0.3 mm

Print temperature •

Max 300°C Nozzle diameter • Standard: 0.4 mm (optional: 0.2, 0.6, 0.8, 1.0, 1.2)

Yes

100°C

30 µm

Filament diameter •

Recommended materials • PLA, HIPS, ABS-X, ASA, PET-G, PC-ABS, PA12, ABS, PVA, PA+CF, PA+GF, PC, PMMA

Closed (isolated, with constant temp. inside)

Filament feeding accuracy • 1 µm

Automatic nozzle cleaning •

Working chamber

Construction •

Heating •

Maximum temperature inside •

Ventilation •

Door lock •

Working platform

Type • Surface • Vacuum table

Removable plastic surface

Yes (carbon filter)

Heating •

Maximum temperature • 150°C

Auto-leveling •

Construction •

Housing •

Powdered steel

Yes (tensometric)

Powdered aluminium + anodized aluminium

Engines • Stepper motors

Transmission • Linear guides, Ball screw

Electrical parameters

Mechanical parameters

The volume of noise during printing •

Power supply •

< 40 dB

100-240V ~ 2A, 50-60 Hz

Control

Touch panel •

Yes Color

Display • Interfaces •

USB, Ethernet

Software

Control software •

Operating system •

SOFTSHAPER

Windows (7/8/10 - 64-bit)

Dimensions and weight

External dimensions •

105 x 80 x 190 cm

Weight • 230 kg

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